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FIG. 1A

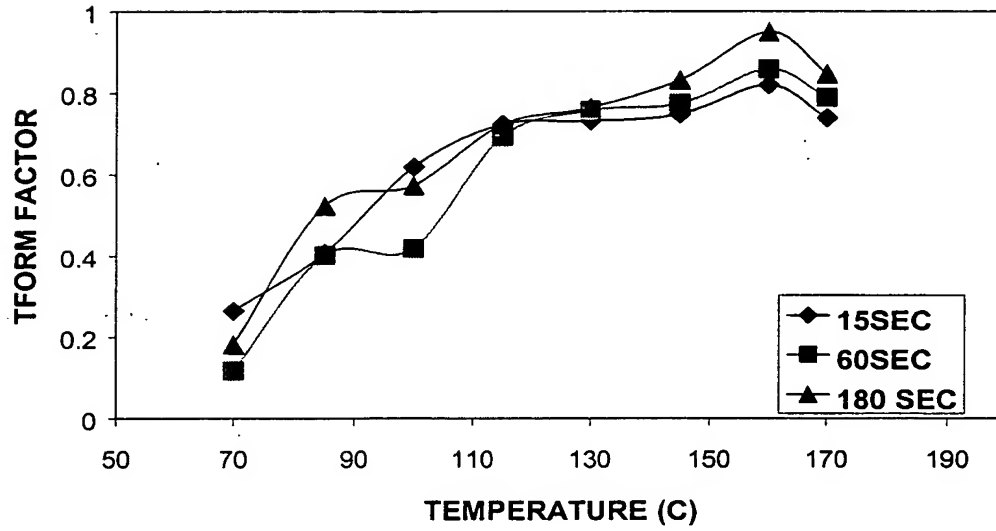


Figure 3: Time-Temperature study on the thermoforming process

FIG. 3